

LISTING OF THE CLAIMS

The listing of claims will replace all prior versions, and listings of claims in the application:

1. (Currently Amended) A cabinet comprising:

a first side wall;

a first support member punched out of and extending from the first side wall such that a first opening is formed through the first side wall adjacent the first support member, wherein the first support member includes a planar straight first leg extending normal perpendicular to the first side wall and a planar straight second leg extending perpendicular from the first leg spaced from and at least substantially parallel to the first side wall, the second leg includes a substantially hemispherical dimple punched in the second leg during formation of the first support member in a straight portion of the second leg, wherein said dimple extends toward said first opening;

a second side wall positioned opposite the first side wall;

a third wall interconnecting the first and second side walls;

a base wall interconnecting the first, second and third walls, and

a second support member punched out of and extending from the third wall such that a second opening is formed through the third wall adjacent the second support member, the second support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the second support member includes a planar straight first leg extending perpendicular to the third wall and a planar straight second leg extending perpendicular from the first leg spaced from and at least substantially parallel to the third wall, the second leg of the second support member includes a substantially hemispherical dimple formed in a straight portion of the second leg, wherein said dimple extends toward said second opening; and

a removable shelf including a planar surface and a first flange depending from the planar surface, the first flange includes an opening dimensioned to receive the dimple of the first support member on the first side wall when the first flange is received between the second leg of the first support member and the first side wall, and the shelf includes a second flange depending from the planar surface, the second flange includes

an opening dimensioned to receive the dimple of the second support member when the second flange is received between the second leg of the second support member and the third wall[[.]]:

a third support member punched out of and extending from the third wall such that a third opening is formed through the third wall adjacent the third support member, the third support member includes a straight first leg extending perpendicular to the third wall and a straight second leg extending perpendicular from the first leg spaced from and substantially parallel to the third wall, the second leg of the third support member includes a substantially hemispherical dimple extending towards an inner surface of the third side wall, and the removable shelf further including a third flange depending from a planar surface, the third flange includes a circular opening that receives the dimple of the third support member on the third side wall when the third flange is received between the second leg of the third support member and the third wall.

2-4. (Cancelled).

5. (Currently Amended) The cabinet of claim 1, wherein[[the]] first, second and third support-member members each has a rounded upper edge.

6. (Currently Amended) The cabinet of claim 1, wherein each of said first, second and third support-member members is a lance.

7-8. (Cancelled).

9. (Original) The cabinet of claim 1, wherein said cabinet is fabricated from metal.

10-13. (Cancelled).

14. (Previously Presented) The cabinet of claim 1, further comprising a support wall disposed between the first side wall and the second side wall in a first

direction and the removable shelf and the base wall in a second direction.

15. (Currently Amended) The cabinet of claim 14, further comprising a fourth support member formed in the base wall comprising a straight first leg perpendicular to the base wall and a straight second leg extending perpendicular to said first leg and substantially parallel to said base wall, the fourth support member includes a hemispherical dimple extending from said second leg towards said base wall, wherein the support wall is connected to the base wall using a lance via a flange extending from a planar surface of the support wall which receives said dimple of said fourth support member.

16. (Currently Amended) The cabinet of claim 15, wherein said removable shelf further comprises a fifth support member comprising a straight first leg perpendicular to the removable shelf planar surface, and a straight second leg extending perpendicular to the first leg and substantially parallel to the removable shelf, the fifth support member includes a hemispherical dimple extending from said second leg of said fifth support member towards said removable shelf, wherein the support wall is connected to the removable shelf using a lance via a flange extending from a planar surface of the support wall which receives said dimple of said fifth support member.

17.-21. (Cancelled)